Deutsches Institut für Bautechnik

Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

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European Technical Assessment ETA-17/0506 of 4 August 2017

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR
Product family to which the construction product belongs	Torque controlled expansion anchor for use in concrete
Manufacturer	BOSSONG S.p.A. via Enrico Fermi 49/51 24050 GRASSOBBIO (BG) ITALIEN
Manufacturing plant	Bossong S.p.A. Manufacturing plant 1
This European Technical Assessment contains	24 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	European Assessment Document (EAD) 330232-00-0601

Deutsches Institut für Bautechnik
Kolonnenstraße 30 B | 10829 Berlin | GERMANY | Phone: +49 30 78730-0 | Fax: +49 30 78730-320 | Email: dibt@dibt.de | www.dibt.de

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Specific Part

1 Technical description of the product

The Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR is an anchor made of galvanised steel (type NWS-CE1) or made of stainless steel (type NWS-CE1 X4) or high corrosion resistant steel (type NWS-CE1 HCR) which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi static action	See Annex C 1 to C 5
Characteristic resistance for seismic performance categories C1 and C2	See Annex C 6
Displacements under tension and shear loads	See Annex C 9 to C 10

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	See Annex C 7 and C 8

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

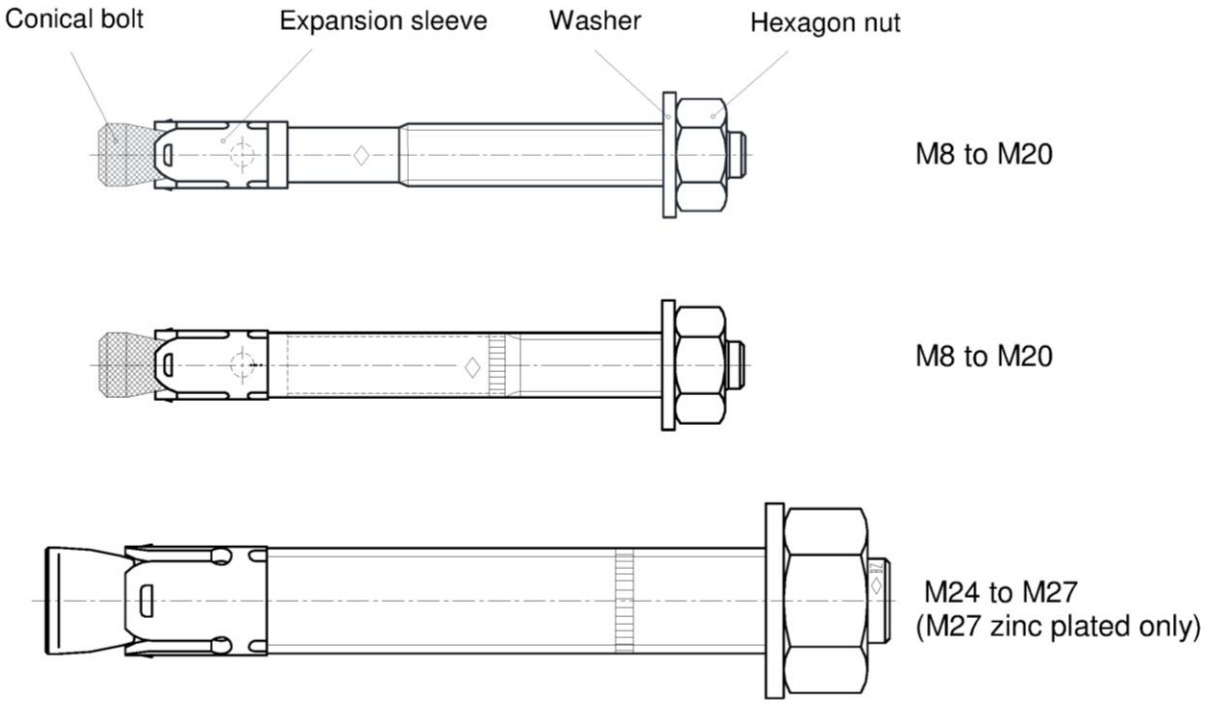
Issued in Berlin on 4 August 2017 by Deutsches Institut für Bautechnik

Andreas Kummerow
Head of Department

beglaubigt:
Baderschneider

Deutsches Institut für Bautechnik DIBt

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR



Anchor system

Anchor version	Product description	Intended use	Performance
NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR	Annex A1 – Annex A4	Annex B1 – Annex B6	Annex C1 – Annex C10

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR	
Product description Anchor types	**Annex A1**

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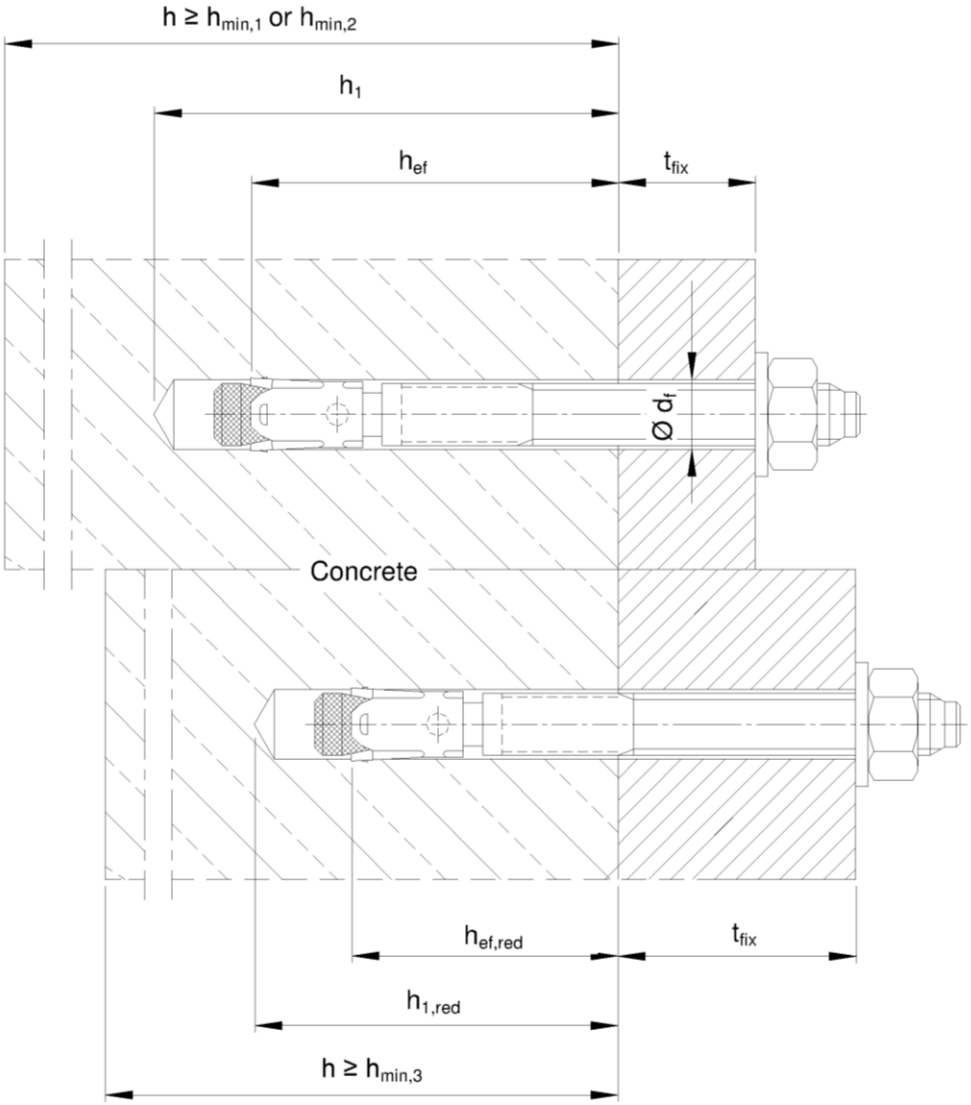
Intended use Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR



Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR	
Product description Installation situation NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR	**Annex A2**

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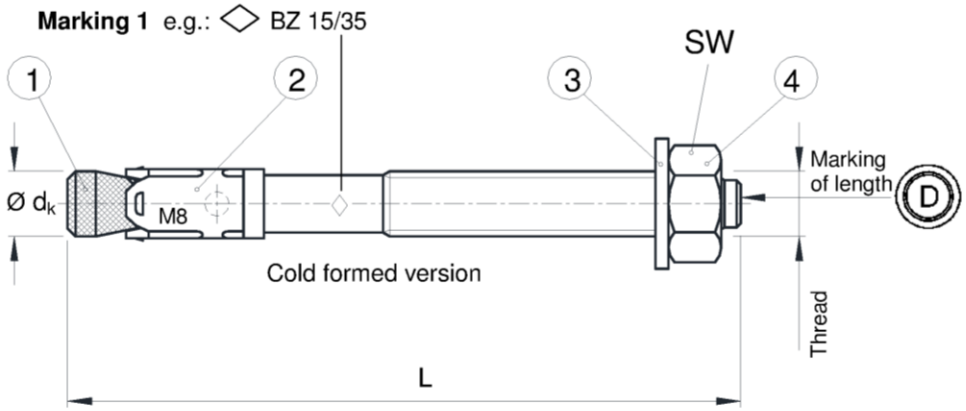
Anchor size M8 to M20:

Marking 1 e.g.: ◇ BZ 15/35

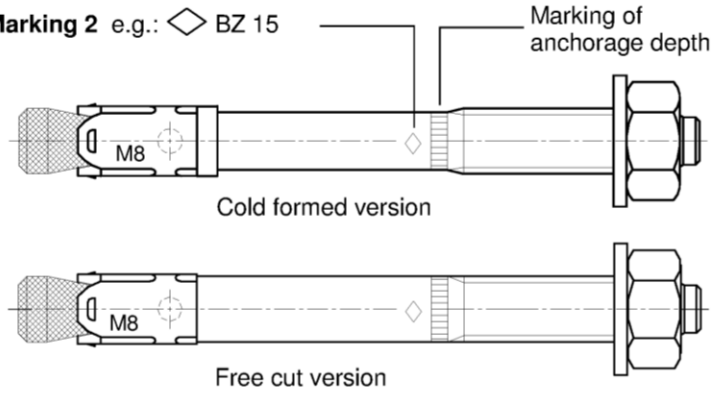


Marking 1 e.g.: ◇ BZ 15/35

◇ Identifying mark of manufacturing plant
BZ Trade name
15 maximum thickness of fixture for h_{ef}
35 max. thickness of fixture for $h_{ef,red}$
M8 Thread diameter

A4 additional marking of stainless steel
HCR additional marking of high corrosion resistant steel

Marking 2 e.g.: ◇ BZ 15

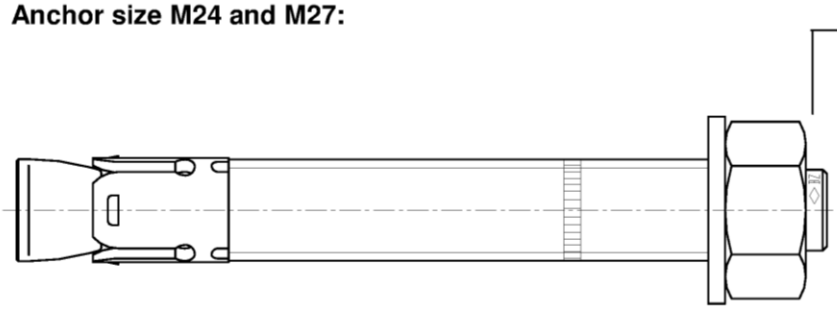


Marking 2 e.g.: ◇ BZ 15

◇ Identifying mark of manufacturing plant
BZ Trade name
15 maximum thickness of fixture for h_{ef}
M8 Thread diameter

A4 additional marking of stainless steel
HCR additional marking of high corrosion resistant steel

Anchor size M24 and M27:



Marking 3 e.g.: ◇ BZ M24-30

◇ Identifying mark of manufacturing plant
BZ Trade name
M24 Thread diameter
30 maximum thickness of fixture
A4 additional marking of stainless steel
HCR additional marking of high corrosion resistant steel

Marking of length	C (c)	D (d)	E (e)	F (f)	G (g)	H (h)	I (i)	J (j)	K (k)	L (l)	M (m)	N (n)
Length of anchor min ≥	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2
Length of anchor max <	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2	215,9

Marking of length	O (o)	P (p)	Q (q)	R (r)	S (s)	T (t)	U (u)	V (v)	W (w)	X (x)	Y (y)	Z (z)
Length of anchor min ≥	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2
Length of anchor max <	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	483,0

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Product description
Anchor sizes and marking

Annex A3

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Table A1: Anchor dimensions NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

	Anchor size			M8	M10	M12	M16	M20	M24	M27
1	Conical bolt		Thread	M8	M10	M12	M16	M20	M24	M27
			$\varnothing d_k$ =	7,9	9,8	12,0	15,7	19,7	24	28
	Length of anchor	Steel, zinc plated	L	65 + t_{fix}	80 + t_{fix}	96,5+t_{fix}	118+t_{fix}	137+t_{fix}	161+t_{fix}	178+t_{fix}
		A4, HCR	L	65 + t_{fix}	80 + t_{fix}	96,5+t_{fix}	118+t_{fix}	137+t_{fix}	168+t_{fix}	-
		reduced anchorage depth	$L_{hef,red}$	54 + t_{fix}	60 + t_{fix}	76,5+t_{fix}	98+t_{fix}	-	-	-
2	Expansion sleeve			see Table A2						
3	Washer			see Table A2						
4	Hexagon nut		SW	13	17	19	24	30	36	41

Dimensions in mm

Table A2: Materials NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

No.	Part	NWS-CE1		NWS-CE1 X4	NWS-CE1 HCR
		Steel, zinc plated		Stainless steel A4	High corrosion resistant steel (HCR)
1	Conical bolt	M8 to M20: Cold formed or machined steel, **galvanised** ≥ 5µm, Cone plastic coated	M10 to M20: Cold formed or machined steel, **sherardized** ≥ 40µm, Cone plastic coated	M8 to M20: Stainless steel (e.g. 1.4401, 1.4404, 1.4578, 1.4571) EN 10088:2014, Cone plastic coated	M8 to M20: High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014, Cone plastic coated
	Threaded bolt and threaded cone	M24 and M27: Steel, galvanised	–	M24: Stainless steel (e.g. 1.4401, 1.4404) EN 10088:2014	M24: High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014
2	Expansion sleeve	M8 to M20: Steel acc. to EN 10088:2014, material No. 1.4301 or 1.4401 M24 and M27: Steel acc. to EN 10139:1997	M10 to M20: Steel acc. to EN 10088:2014, material No. 1.4301 or 1.4401	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014
3	Washer	Steel, galvanised	Steel, mechanically galvanised	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014	High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014
4	Hexagon nut	Steel, galvanised, coated	Steel, hot dip galvanised	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014, coated	High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014, coated

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Product description
Dimensions and materials

Annex A4

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Specifications of intended use

Standard anchorage depth	M8	M10	M12	M16	M20	M24	M27
NWS-CE1 Steel, galvanised				✓			
NWS-CE1 Steel, sherardized	-			✓		-	
NWS-CE1 X4 and HCR				✓			-
Static or quasi-static action				✓			
Fire exposure				✓			
Seismic action (C1 and C2) [1)]			✓			-	-

Reduced anchorage depth [1)]	M8	M10	M12	M16
NWS-CE1 Steel, galvanised			✓	
NWS-CE1 Steel, sherardized	-		✓	
NWS-CE1 X4 and HCR			✓	
Static or quasi-static action			✓	
Fire exposure			✓	
Seismic action (C1 and C2)			-	

[1)] only cold formed anchors acc. to Annex A3

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- Strength classes C20/25 to C50/60 according to EN 206-1:2000
- Cracked or non-cracked concrete

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (steel zinc plated, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure to permanently damp internal condition, if no particular aggressive conditions exist
  (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions
  (high corrosion resistant steel)

  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Intended use
Specifications

Annex B1

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Specifications of intended use

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Design of fastenings in accordance to FprEN 1992-4:2016 and EOTA Technical Repor TR 055.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site,
- Use of the anchor only as supplied by the manufacturer without exchanging the components of the anchor,
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR	
Intended use Specifications	**Annex B2**

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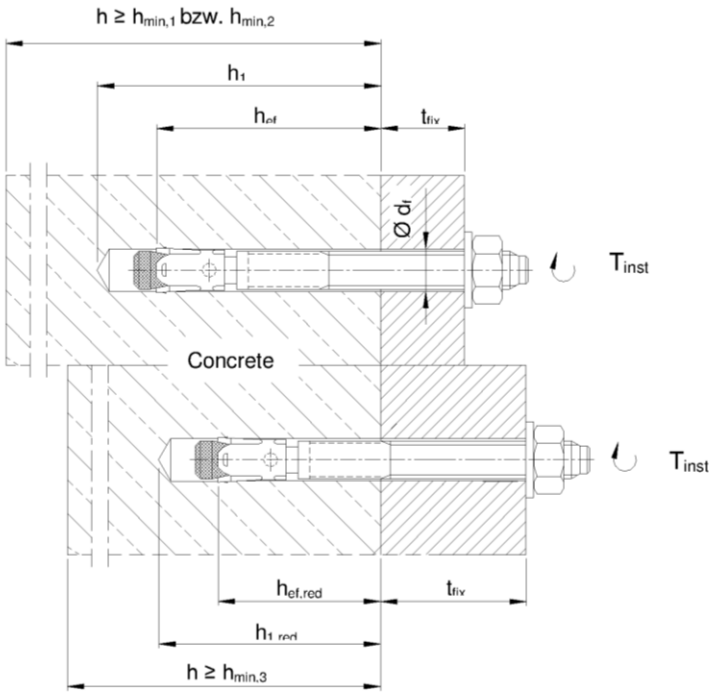
Table B1: Installation parameters NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Anchor size				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Nominal drill hole diameter		d_0	[mm]	8	10	12	16	20	24	28
Cutting diameter of drill bit		$d_{cut} \leq$	[mm]	8,45	10,45	12,5	16,5	20,55	24,55	28,55
Installation torque	Steel, galvanised	T_{inst}	[Nm]	20	25	45	90	160	200	300
	Steel, sherardized	T_{inst}	[Nm]	-	22	40	90	160	-	-
	Stainless steel A4, HCR	T_{inst}	[Nm]	20	35	50	110	200	290	-
Diameter of clearance hole in the fixture		$d_f \leq$	[mm]	9	12	14	18	22	26	30
Standard anchorage depth										
Depth of drill hole	Steel, zinc plated	$h_1 \geq$	[mm]	60	75	90	110	125	145	160
	Stainless steel A4, HCR	$h_1 \geq$	[mm]	60	75	90	110	125	155	-
Effective anchorage depth	Steel, zinc plated	h_{ef}	[mm]	46	60	70	85	100	115	125
	Stainless steel A4, HCR	h_{ef}	[mm]	46	60	70	85	100	125	-
Reduced anchorage depth										
Depth of drill hole		$h_{1,red} \geq$	[mm]	49	55	70	90	-	-	-
Reduced effective anchorage depth		$h_{ef,red}$	[mm]	35	40	50	65			



Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Intended use
Installation parameters

Annex B3

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Table B2: Minimum **spacings** and **edge distances, standard anchorage depth, Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR**

Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Standard thickness of concrete member									
Steel zinc plated									
Standard thickness of member	$h_{min,1}$	[mm]	100	120	140	170	200	230	250
Cracked concrete									
Minimum spacing	s_{min}	[mm]	40	45	60	60	95	100	125
	for c ≥	[mm]	70	70	100	100	150	180	300
Minimum edge distance	c_{min}	[mm]	40	45	60	60	95	100	180
	for s ≥	[mm]	80	90	140	180	200	220	540
Non-cracked concrete									
Minimum spacing	s_{min}	[mm]	40	45	60	65	90	100	125
	for c ≥	[mm]	80	70	120	120	180	180	300
Minimum edge distance	c_{min}	[mm]	50	50	75	80	130	100	180
	for s ≥	[mm]	100	100	150	150	240	220	540
Stainless steel A4, HCR									
Standard thickness of member	$h_{min,1}$	[mm]	100	120	140	160	200	250	-
Cracked concrete									
Minimum spacing	s_{min}	[mm]	40	50	60	60	95	125	-
	for c ≥	[mm]	70	75	100	100	150	125	
Minimum edge distance	c_{min}	[mm]	40	55	60	60	95	125	
	for s ≥	[mm]	80	90	140	180	200	125	
Non-cracked concrete									
Minimum spacing	s_{min}	[mm]	40	50	60	65	90	125	-
	for c ≥	[mm]	80	75	120	120	180	125	
Minimum edge distance	c_{min}	[mm]	50	60	75	80	130	125	
	for s ≥	[mm]	100	120	150	150	240	125	
Minimum thickness of concrete member									
Steel zinc plated, stainless steel A4, HCR									
Minimum thickness of member	$h_{min,2}$	[mm]	80	100	120	140	-	-	-
Cracked concrete									
Minimum spacing	s_{min}	[mm]	40	45	60	70	-	-	-
	for c ≥	[mm]	70	90	100	160			
Minimum edge distance	c_{min}	[mm]	40	50	60	80			
	for s ≥	[mm]	80	115	140	180			
Non-cracked concrete									
Minimum spacing	s_{min}	[mm]	40	60	60	80	-	-	-
	for c ≥	[mm]	80	140	120	180			
Minimum edge distance	c_{min}	[mm]	50	90	75	90			
	for s ≥	[mm]	100	140	150	200			

Fire exposure from one side			
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature
Minimum edge distance	$c_{min,fi}$	[mm]	See normal ambient temperature
Fire exposure from more than one side			
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature
Minimum edge distance	$c_{min,fi}$	[mm]	≥ 300 mm

Intermediate values by linear interpolation.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Intended use
Minimum **spacings** and **edge distances** for **standard anchorage depth**

Annex B4

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Table B3: Minimum **spacings** and **edge distances, reduced anchorage depth, Bossong Mechanical Anchor, NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR**

Anchor size			**M8**	**M10**	**M12**	**M16**
Minimum thickness of concrete member	$h_{min,3}$	[mm]	80	80	100	140
Cracked concrete						
Minimum spacing	s_{min}	[mm]	50	50	50	65
	for c ≥	[mm]	60	100	160	170
Minimum edge distance	c_{min}	[mm]	40	65	65	100
	for s ≥	[mm]	185	180	250	250
Non-cracked concrete						
Minimum spacing	s_{min}	[mm]	50	50	50	65
	for c ≥	[mm]	60	100	160	170
Minimum edge distance	c_{min}	[mm]	40	65	100	170
	for s ≥	[mm]	185	180	185	65
Fire exposure from one side						
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature			
Minimum edge distance	$c_{min,fi}$	[mm]	See normal ambient temperature			
Fire exposure from more than one side						
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature			
Minimum edge distance	$c_{min,fi}$	[mm]	≥ 300 mm			

Intermediate values by linear interpolation.

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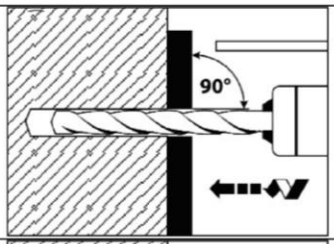
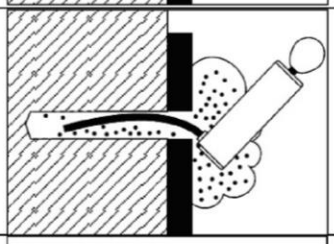
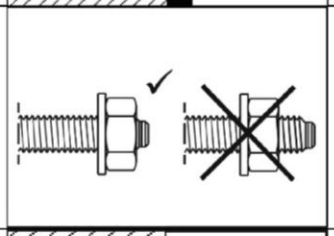
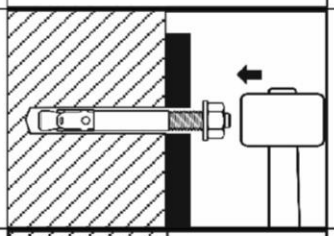
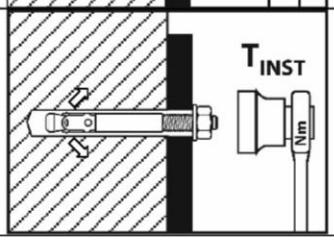
Installation instructions NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

1		Drill hole perpendicular to concrete surface.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Check position of nut.
4		Drive in anchor, such that h_{ef} or $h_{ef,red}$ depth is met. This compliance is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the anchor in accordance with Annex A3.
5		Max. tightening torque T_{inst} shall be applied by using calibrated torque wrench.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Intended Use
Installation instructions

Annex B6

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Table C1: Characteristic values for **tension loads, NWS-CE1 zinc plated, cracked concrete,** static and quasi-static action

Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Installation safety factor	γ_{inst}	[-]	1,0						
Steel failure									
Characteristic tension resistance	$N_{Rk,s}$	[kN]	16	27	40	60	86	126	196
Partial safety factor	γ_{Ms}	[-]	1,53		1,5		1,6	1,5	
Pull-out									
Standard anchorage depth									
Characteristic resistance in concrete C20/25	$N_{Rk,p}$	[kN]	5	9	16	25	1)	1)	1)
Reduced anchorage depth									
Characteristic resistance in concrete C20/25	$N_{Rk,p}$	[kN]	5	7,5	1)	1)	-	-	-
Increasing factor for $N_{Rk,p}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$						
Concrete cone failure									
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	115	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-	-
Factor for k_1	$k_{cr,N}$	[-]	7,7						

1) Pull-out is not decisive.
2) Use restricted to anchoring of structural components statically indeterminate.

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Table C2: Characteristic values for **tension loads, NWS-CE1 X4 and NWS-CE1 HCR, cracked concrete,** static and quasi-static action

Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Installation safety factor	γ_{inst}	[-]	1,0					
Steel failure								
Characteristic tension resistance	$N_{Rk,s}$	[kN]	16	27	40	64	108	110
Partial safety factor	γ_{Ms}	[-]	1,5				1,68	1,5
Pull-out								
Standard anchorage depth								
Characteristic resistance in concrete C20/25	$N_{Rk,p}$	[kN]	5	9	16	25	1)	40
Reduced anchorage depth								
Characteristic resistance in concrete C20/25	$N_{Rk,p}$	[kN]	5	7,5	1)	1)	-	-
Increasing factor for $N_{Rk,p}$	ψc	[-]	$\left(\frac{f_{ck,}}{20}\right)^{0,5}$					
Concrete cone failure								
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-
Factor for k_1	$k_{cr,N}$	[-]	7,7					

1) Pull-out is not decisive.
2) Use restricted to anchoring of structural components statically indeterminate.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Characteristic values for **tension loads, NWS-CE1 X4 and NWS-CE1 HCR cracked concrete,** static and quasi-static action

Annex C2

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Table C3: Characteristic values for **tension loads, NWS-CE1 zinc plated, non-cracked concrete,** static and quasi-static action

Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Installation safety factor	γ_{inst}	[-]	1,0						
Steel failure									
Characteristic tension resistance	$N_{Rk,s}$	[kN]	16	27	40	60	86	126	196
Partial safety factor	γ_{Ms}	[-]	1,53		1,5		1,6	1,5	
Pull-out									
Standard anchorage depth									
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	12	16	25	35	1)	1)	1)
Reduced anchorage depth									
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	7,5	9	1)	1)	-	-	-
Splitting									
Standard anchorage depth									
Splitting for **standard thickness of concrete member** (The higher resistance of case 1 and case 2 may be applied; the values $s_{cr,sp}$ and $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min,2} < h < h_{min,1}$ (Case 2); $\psi_{h,sp}$= 1,0))									
Standard thickness of concrete	$h_{min,1} \geq$	[mm]	100	120	140	170	200	230	250
Case 1									
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	9	12	20	30	40	62,3	50
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	3 h_{ef}						
Case 2									
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35	50,5	62,3	70,6
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	4 h_{ef}				4,4 h_{ef}	3 h_{ef}	5 h_{ef}
Splitting for **minimum thickness of concrete member**									
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]	80	100	120	140	-	-	-
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35			
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	5 h_{ef}						
Reduced anchorage depth									
Minimum thickness of concrete	$h_{min,3} \geq$	[mm]	80	80	100	140	-	-	-
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	7,5	9	17,9	26,5			
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	200	200	250	300			
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$						
Concrete cone failure									
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	115	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-	-
Factor for k_1	$k_{ucr,N}$	[-]	11,0						

1) Pull-out is not decisive.
2) Use restricted to anchoring of structural components statically indeterminate.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Characteristic values for **tension loads, NWS-CE1 zinc plated, non-cracked concrete,** static and quasi-static action

Annex C3

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Table C4: Characteristic values for **tension loads, NWS-CE1 X4 and NWS-CE1 HCR, non-cracked concrete,** static and quasi-static action

Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Installation safety factor	γ_{inst}	[-]	1,0					
Steel failure								
Characteristic tension resistance	$N_{Rk,s}$	[kN]	16	27	40	64	108	110
Partial safety factor	γ_{Ms}	[-]	1,5				1,68	1,5
Pull-out								
Standard anchorage depth								
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	12	16	25	35	1)	1)
Reduced anchorage depth								
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	7,5	9	1)	1)	-	-
Splitting								
Standard anchorage depth								
Splitting for **standard thickness of concrete member** (The higher resistance of case 1 and case 2 may be applied; the values $s_{cr,sp}$ and $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min,2} < h < h_{min,1}$ (Case 2); $\psi_{h,sp}$= 1,0)								
Standard thickness of concrete	$h_{min,1} \geq$	[mm]	100	120	140	160	200	250
Case 1								
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	9	12	20	30	40	-
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	3 h_{ef}					
Case 2								
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35	50,5	70,6
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	230	250	280	400	440	500
Splitting for **minimum thickness of concrete member**								
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]	80	100	120	140		
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35	-	-
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	5 h_{ef}					
Reduced anchorage depth								
Minimum thickness of concrete	$h_{min,3} \geq$	[mm]	80	80	100	140		
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	7,5	9	17,9	26,5	-	-
Spacing (edge distance)	$s_{cr,sp}$ (= 2 $c_{cr,sp}$)	[mm]	200	200	250	300		
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$					
Concrete cone failure								
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-
Factor for k_1	$k_{ucr,N}$	[-]	11,0					

1) Pull-out is not decisive.
2) Use restricted to anchoring of structural components statically indeterminate.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Characteristic values for **tension loads, NWS-CE1 X4 and NWS-CE1 HCR, non-cracked concrete,** static and quasi-static action

Annex C4

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Table C5: Characteristic values for **shear loads**, **NWS-CE1**, **NWS-CE1 X4 and NWS-CE1 HCR cracked** and **non-cracked concrete,** static or quasi static action

Anchor size				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Installation safety factor		γ_{inst}	[-]	1,0						
Steel failure without lever arm, Steel zinc plated										
Characteristic shear resistance		$V_{Rk,s}$	[kN]	12,2	20,1	30	55	69	114	169,4
Factor for ductility		k_7	[-]	1,0						
Partial safety factor		γ_{Ms}	[-]	1,25				1,33	1,25	1,25
Steel failure without lever arm, Stainless steel A4, HCR										
Characteristic shear resistance		$V_{Rk,s}$	[kN]	13	20	30	55	86	123,6	-
Factor for ductility		k_7	[-]	1,0						
Partial safety factor		γ_{Ms}	[-]	1,25				1,4	1,25	
Steel failure with lever arm, Steel zinc plated										
Characteristic bending resistance		$M^0_{Rk,s}$	[Nm]	23	47	82	216	363	898	1331,5
Partial safety factor		γ_{Ms}	[-]	1,25				1,33	1,25	1,25
Steel failure with lever arm, Stainless steel A4, HCR										
Characteristic bending resistance		$M^0_{Rk,s}$	[Nm]	26	52	92	200	454	785,4	-
Partial safety factor		γ_{Ms}	[-]	1,25				1,4	1,25	
Concrete pry-out failure										
Factor		k_8	[-]	2,4				2,8		
Concrete edge failure										
Effective length of anchor in shear loading with $\mathbf{h_{ef}}$	Steel zinc plated	l_f	[mm]	46	60	70	85	100	115	125
	Stainless steel A4, HCR	l_f	[mm]	46	60	70	85	100	125	-
Effective length of anchor in shear loading with $\mathbf{h_{ef,red}}$	Steel zinc plated	$l_{f,red}$	[mm]	35[1)]	40	50	65	-	-	-
	Stainless steel A4, HCR	$l_{f,red}$	[mm]	35[1)]	40	50	65			
Outside diameter of anchor		d_{nom}	[mm]	8	10	12	16	20	24	27

[1)] Use restricted to anchoring of structural components statically indeterminate.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Characteristic values for **shear loads**, **NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR cracked** and **non-cracked concrete,** static or quasi static action

Annex C5

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Table C6: Characteristic resistance for **seismic loading**, **NWS-CE1**, **NWS-CE1 X4 and NWS-CE1 HCR, standard anchorage depth,** performance category **C1** and **C2**

Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**
Tension loads							
Installation safety factor	$\gamma\gamma_{inst}$	[-]	1,0				
Steel failure, Steel zinc plated							
Characteristic resistance **C1**	$N_{Rk,s,eq}$	[kN]	16	27	40	60	86
Characteristic resistance **C2**	$N_{Rk,s,eq}$	[kN]	16	27	40	60	86
Partial safety factor	γ_{Ms}	[-]	1,53		1,5		1,6
Steel failure, Stainless steel A4, HCR							
Characteristic resistance **C1**	$N_{Rk,s,eq}$	[kN]	16	27	40	64	108
Characteristic resistance **C2**	$N_{Rk,s,eq}$	[kN]	16	27	40	64	108
Partial safety factor	γ_{Ms}	[-]	1,5				1,68
Pull-out (steel zinc plated, stainless steel A4 and HCR)							
Characteristic resistance **C1**	$N_{Rk,p,eq}$	[kN]	5	9	16	25	36
Characteristic resistance **C2**	$N_{Rk,p,eq}$	[kN]	2,3	3,6	10,2	13,8	24,4
Increasing factor for $N_{Rk,p}$	Ψc	[-]	1,0				
Shear loads							
Steel failure without lever arm, Steel zinc plated							
Characteristic resistance **C1**	$V_{Rk,s,eq}$	[kN]	9,3	20	27	44	69
Characteristic resistance **C2**	$V_{Rk,s,eq}$	[kN]	6,7	14	16,2	35,7	55,2
Partial safety factor	γ_{Ms}	[-]	1, 25				1,33
Steel failure without lever arm, Stainless steel A4, HCR							
Characteristic resistance **C1**	$V_{Rk,s,eq}$	[kN]	9,3	20	27	44	69
Characteristic resistance **C2**	$V_{Rk,s,eq}$	[kN]	6,7	14	16,2	35,7	55,2
Partial safety factor	γ_{Ms}	[-]	1, 25				1,4

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Characteristic resistance for **seismic loading**, **NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR standard anchorage depth,** performance category **C1** and **C2**

Annex C6

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Table C7: Characteristic values **for tension and shear load** under **fire-exposure, NWSCE1, NWS-CE1 X4 and NWS-CE1 HCR, standard anchorage depth,** cracked and non-cracked concrete C20/25 to C50/60

Anchor size				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Tension load										
Steel failure										
Steel, galvanised										
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1,5	2,6	4,1	7,7	9,4	13,6	17,6
	R60			1,1	1,9	3,0	5,6	8,2	11,8	15,3
	R90			0,8	1,4	2,4	4,4	6,9	10,0	13,0
	R120			0,7	1,2	2,2	4,0	6,3	9,1	11,8
Stainless steel A4, HCR										
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	3,8	6,9	12,7	23,7	33,5	48,2	-
	R60			2,9	5,3	9,4	17,6	25,0	35,9	
	R90			2,0	3,6	6,1	11,5	16,4	23,6	
	R120			1,6	2,8	4,5	8,4	12,1	17,4	
Shear load										
Steel failure without lever arm										
Steel, galvanised										
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1,6	2,6	4,1	7,7	11	16	20,6
	R60			1,5	2,5	3,6	6,8	11	15	19,8
	R90			1,2	2,1	3,5	6,5	10	15	19,0
	R120			1,0	2,0	3,4	6,4	10	14	18,6
Stainless steel A4, HCR										
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	3,8	6,9	12,7	23,7	33,5	48,2	-
	R60			2,9	5,3	9,4	17,6	25,0	35,9	
	R90			2,0	3,6	6,1	11,5	16,4	23,6	
	R120			1,6	2,8	4,5	8,4	12,1	17,4	
Steel failure with lever arm										
Steel, galvanised										
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	1,7	3,3	6,4	16,3	29	50	75
	R60			1,6	3,2	5,6	14	28	48	72
	R90			1,2	2,7	5,4	14	27	47	69
	R120			1,1	2,5	5,3	13	26	46	68
Stainless steel A4, HCR										
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	3,8	9,0	19,7	50,1	88,8	153,5	-
	R60			2,9	6,8	14,6	37,2	66,1	114,3	
	R90			2,1	4,7	9,5	24,2	43,4	75,1	
	R120			1,6	3,6	7,0	17,8	32,1	55,5	

If pull-out is not decisive in Eq. D.4 and Eq. D.5, FprEN 1992-4:2016 $N_{Rk,p}$ must be replaced by $N^0_{Rk,c}$.

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Characteristic values **for tension and shear load** under **fire exposure, NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR, standard anchorage depth**, cracked and non-cracked concrete C20/25 to C50/60

Annex C7

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Table C8: Characteristic values **for tension and shear load** under **fire exposure NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR,reduced anchorage depth,** cracked and non-cracked concrete C20/25 to C50/60

Anchor size				**M8**	**M10**	**M12**	**M16**
Tension load							
Steel failure							
Steel, galvanised							
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1,5	2,6	4,1	7,7
	R60			1,1	1,9	3,0	5,6
	R90			0,8	1,3	1,9	3,5
	R120			0,6	1,0	1,3	2,5
Stainless steel A4, HCR							
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	3,2	6,9	12,7	23,7
	R60			2,5	5,3	9,4	17,6
	R90			1,9	3,6	6,1	11,5
	R120			1,6	2,8	4,5	8,4
Shear load							
Steel failure without lever arm							
Steel, galvanised							
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1,5	2,6	4,1	7,7
	R60			1,1	1,9	3,0	5,6
	R90			0,8	1,3	1,9	3,5
	R120			0,6	1,0	1,3	2,5
Stainless steel A4, HCR							
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	3,2	6,9	12,7	23,7
	R60			2,5	5,3	9,4	17,6
	R90			1,9	3,6	6,1	11,5
	R120			1,6	2,8	4,5	8,4
Steel failure with lever arm							
Steel, galvanised							
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	1,5	3,3	6,4	16,3
	R60			1,2	2,5	4,7	11,9
	R90			0,8	1,7	3,0	7,5
	R120			0,6	1,2	2,1	5,3
Stainless steel A4, HCR							
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	3,2	8,9	19,7	50,1
	R60			2,6	6,8	14,6	37,2
	R90			2,0	4,7	9,5	24,2
	R120			1,6	3,6	7,0	17,8

If pull-out is not decisive in Eq. D.4 and Eq. D.5, FprEN 1992-4:2016 $N_{Rk,p}$ must be replaced by $N^0_{Rk,c.}$

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Characteristic values **for tension and shear load** under **fire exposure, NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR**, **reduced anchorage depth**, cracked and non-cracked concrete C20/25 to C50/60

Annex C8

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Table C9: :Displacements under tension load, NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Anchor size			M8	M10	M12	M16	M20	M24	M27
Standard anchorage depth									
Steel zinc plated									
Tension load in cracked concrete	N	[kN]	2,4	4,3	7,6	11,9	17,1	21,1	24
Displacement	δ_{N0}	[mm]	0,6	1,0	0,4	1,0	0,9	0,7	0,9
	$\delta_{N\infty}$	[mm]	1,4	1,2	1,4	1,3	1,0	1,2	1,4
Tension load in non-cracked concrete	N	[kN]	5,7	7,6	11,9	16,7	23,8	29,6	34
Displacement	δ_{N0}	[mm]	0,4	0,5	0,7	0,3	0,4	0,5	0,3
	$\delta_{N\infty}$	[mm]	0,8		1,4		0,8		1,4
Displacements under seismic tension loads **C2**									
Displacements for DLS	$\delta_{N,eq(DLS)}$	[mm]	2,3	4,1	4,9	3,6	5,1	-	-
Displacements for ULS	$\delta_{N,eq(ULS)}$	[mm]	8,2	13,8	15,7	9,5	15,2		
Stainless steel A4, HCR									
Tension load in cracked concrete	N	[kN]	2,4	4,3	7,6	11,9	17,1	19,0	
Displacement	δ_{N0}	[mm]	0,7	1,8	0,4	0,7	0,9	0,5	-
	$\delta_{N\infty}$	[mm]	1,2	1,4	1,4	1,4	1,0	1,8	
Tension load in non-cracked concrete	N	[kN]	5,8	7,6	11,9	16,7	23,8	33,5	
Displacement	δ_{N0}	[mm]	0,6	0,5	0,7	0,2	0,4	0,5	-
	$\delta_{N\infty}$	[mm]	1,2	1,0	1,4	0,4	0,8	1,1	
Displacements under seismic tension loads **C2**									
Displacements for DLS	$\delta_{N,eq(DLS)}$	[mm]	2,3	4,1	4,9	3,6	5,1	-	-
Displacements for ULS	$\delta_{N,eq(ULS)}$	[mm]	8,2	13,8	15,7	9,5	15,2		
Reduced anchorage depth									
Steel zinc plated, stainless steel A4, HCR									
Tension load in cracked concrete	N	[kN]	2,4	3,6	6,1	9,0			
Displacement	δ_{N0}	[mm]	0,8	0,7	0,5	1,0	-	-	-
	$\delta_{N\infty}$	[mm]	1,2	1,0	0,8	1,1			
Tension load in non-cracked concrete	N	[kN]	3,7	4,3	8,5	12,6			
Displacement	δ_{N0}	[mm]	0,1	0,2	0,2	0,2	-	-	-
	$\delta_{N\infty}$	[mm]	0,7	0,7	0,7	0,7			

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Displacements under tension load

Annex C9

Deutsches Institut für Bautechnik DIBt

Table C10: Displacements under shear load, NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Anchor size			M8	M10	M12	M16	M20	M24	M27
Standard anchorage depth									
Steel zinc plated									
Shear load in cracked and non-cracked concrete	V	[kN]	6,9	11,4	17,1	31,4	36,8	64,9	96,8
Displacement	δ_{V0}	[mm]	2,0	3,2	3,6	3,5	1,8	3,5	3,6
	$\delta_{V\infty}$	[mm]	3,0	4,7	5,5	5,3	2,7	5,3	5,4
Displacements under seismic shear loads **C2**									
Displacements for DLS	$\delta_{V,eq(DLS)}$	[mm]	3,0	2,7	3,5	4,3	4,7	-	-
Displacements for ULS	$\delta_{V,eq(ULS)}$	[mm]	5,9	5,3	9,5	9,6	10,1		
Stainless steel A4, HCR									
Shear load in cracked and non-cracked concrete	V	[kN]	7,3	11,4	17,1	31,4	43,8	70,6	-
Displacement	δ_{V0}	[mm]	1,9	2,4	4,0	4,3	2,9	2,8	
	$\delta_{V\infty}$	[mm]	2,9	3,6	5,9	6,4	4,3	4,2	
Displacements under seismic shear loads **C2**									
Displacements for DLS	$\delta_{V,eq(DLS)}$	[mm]	3,0	2,7	3,5	4,3	4,7	-	-
Displacements for ULS	$\delta_{V,eq(ULS)}$	[mm]	5,9	5,3	9,5	9,6	10,1		
Reduced anchorage depth									
Steel zinc plated									
Shear load in cracked and non-cracked concrete	V	[kN]	6,9	11,4	17,1	31,4	-	-	-
Displacement	δ_{V0}	[mm]	2,0	3,2	3,6	3,5			
	$\delta_{V\infty}$	[mm]	3,0	4,7	5,5	5,3			
Stainless steel A4, HCR									
Shear load in cracked and non-cracked concrete	V	[kN]	7,3	11,4	17,1	31,4	-	-	-
Displacement	δ_{V0}	[mm]	1,9	2,4	4,0	4,3			
	$\delta_{V\infty}$	[mm]	2,9	3,6	5,9	6,4			

Bossong Mechanical Anchor NWS-CE1, NWS-CE1 X4 and NWS-CE1 HCR

Performance
Displacements under shear load

Annex C10